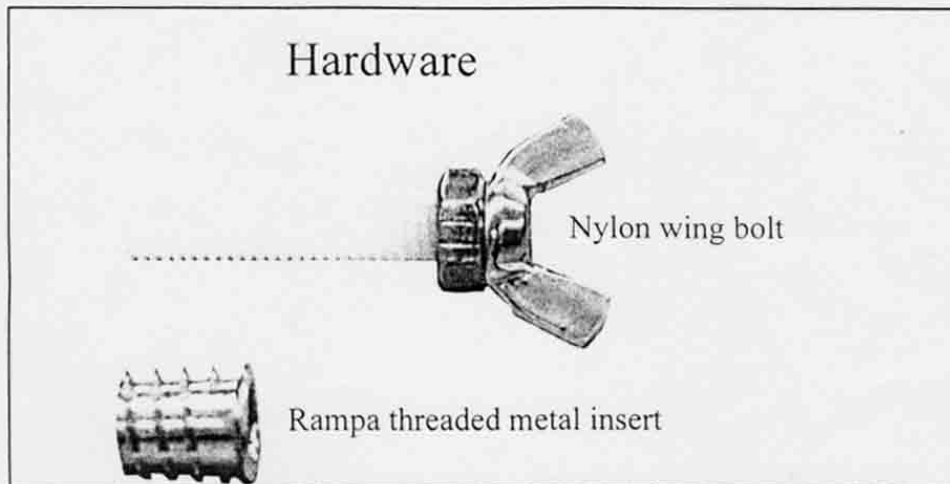


# Kit for advance control system on an Artisat 36" Installation instruction



Remove the back warp beam from the loom.

Using a 15/32<sup>2</sup> bit, drill a hole in the center of the left back post, 7 inches from the top. The depth of the drilled hole should be half way through the post, stopping at the warp beam hole.

Re-install the warp beam and then insert the Rampa threaded metal insert into the newly drilled hole. Screw in the nylon wing bolt until it makes contact with the warp beam metal pin. Adjust the tension by loosening or tightening the wing bolt.

Make sure to release the tension when warping the loom.

